

## Xcelience

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NUMBER OF EMPLOYEES  
115

DATE FOUNDED  
1997

# OUTSOURCING and Consulting Services



### Company Description

Xcelience is your premier provider for formulation development and clinical supplies manufacturing and packaging solutions.

Xcelience has one responsibility—getting your molecule through the stages of development quickly and cost-effectively. With our scientific expertise, our extensive capabilities, and our flexibility, we will accelerate your drug to clinical trial. Services include preformulation, analytical, method development/validation, formulation development, clinical supplies manufacturing, and clinical supplies packaging and distribution. We are more than just a service.

We are formulation development, clinical manufacturing, clinical supplies packaging, and distribution made easy—at last.

### Services & Capabilities

#### Preformulation:

- Salt screens
- Polymorph screens
- Drug substance characterization
- Excipient compatibility
- Accelerated stability
- Chiral stability

#### Analytical Services:

- Method development
- Qualification and validation
- Raw material testing
- Stability sample analysis
- Dissolution testing
- Chiral determination
- Cleaning evaluations
- Technical packages for drug substances

### Formulation Development:

- Solids (tablets, gelatin or HPMC capsules, sustained release, and coatings)
- Semi-solids (ointments, creams, and gels)
- Oral liquids (solutions, suspensions, and emulsions)

### GMP Manufacturing

#### Clinical Supplies manufacturing capabilities include:

- Tablets
- Capsules
- API into capsule
- Liquid in capsule
- Semi-solids
- Non-sterile liquids

### Clinical Supplies:

- Primary and secondary packaging
- Global distribution
- Storage
- Returns, retains, reconciliations, and destruction
- Clinical supplies project management

### Facilities

Xcelience's West Laurel Street headquarters is a GMP-compliant, DEA-licensed facility. A new 24,000-sq.ft., FDA approved clinical supplies facility, located on West Grace Street, Tampa, is dedicated to primary and secondary packaging in support of Phase I-III clinical projects.