



SKB iSeries Overland cases allow adventurers to carry additional gear, such as roof tents, storage containers, and other equipment to maximize the vehicle's storage capacity. These cases are built to withstand rough environments and provide a modular, flexible solution for different applications and gear configurations.

MOUNTING AN SKB CASE TO AN OVERLANDING ROOF RACK

MATERIALS NEEDED

- SKB Case(s) for mounting
- T Nut 1/4-20" (Qty: 4)
 - Used to secure the SKB case to the overland roof
- EPDM Washer 1/4" D x 1" OD (Qty: 4)
 - Placed between the T Nut and the roof rack for stability
- Threaded Rod 1/4-20" at 1" long (Qty: 4)
 - Used with T Nuts to secure the SKB case
- Nylon Wing Nut 1/4-20" (Qty: 4)
 - Used to tighten the threaded rod onto the T Nuts
- Hex Cap Screw 5/16-18" 1" long (Qty: 4)
 - Alternative hardware for a different type of roof rack
- EPDM Washer 5/16 ID x 1" OD (Qty: 4)
 - Placed between the Hex Cap Screw and the roof rack for stability
- Nylon Wing Nut 5/16-18" (Qty: 4)
 - Used to tighten the Hex Cap Screw onto the roof rack
- Bolts and Nuts (Qty: 4)
 - Choose appropriate sizes based on your roof rack
- Washers (Qty: 4)
 - For added stability and to prevent damage to the roof
- Drill and Drill Bits
 - To create holes for direct attachment
- Wrench or Socket Set
 - For tightening nuts and wing nuts
- Sealant (optional)
 - To waterproof the drilled holes



INSTRUCTIONS

1. Select Mounting Location and Position

- Choose a suitable location on your overland roof rack to mount the SKB case, considering weight distribution, access, and clearance

2. Mark Hole Locations

- With a marker, mark the locations on the roof rack where you will drill holes for direct attachment

3. Drill Holes

- Use the drill to create holes in the marked locations, ensuring the hole size matches the bolts you will use

4. Attach T Nuts and Threaded Rod (for 1/4-20" Hardware)

- Insert T Nuts into the drilled holes
- Place EPDM Washers onto the T Nuts
- Insert the Threaded Rod through the EPDM Washers and T Nuts
- Secure the Threaded Rod with Nylon Wing Nuts and tighten

5. Attach Hex Cap Screws (for 5/16-18" Hardware)

- If using the alternative hardware, insert Hex Cap Screws into the drilled holes
- Place EPDM Washers onto the Hex Cap Screws
- Secure the Hex Cap Screws with Nylon Wing Nuts ensuring a tight fit

6. Secure SKB Case to Roof Rack

- Position the SKB case over the T Nuts or Hex Cap Screws
- Insert Bolts through the SKB case and into the T Nuts or Hex Cap Screws
- Secure with Nuts and Washers on the underside of the roof rack
- Use the wrench or socket set to tighten the Nuts and Nylon Wing Nuts securely
- Ensure the SKB case is firmly attached to the roof rack

7. Check Stability

- After tightening, check the stability of the mounted SKB case by shaking gently to ensure there is no wobbling or movement

8. Optional - Apply Sealant

- If desired, apply sealant around the drilled holes to prevent water from entering

9. Final Inspection

- Perform a final inspection of the mounted SKB case and ensure all components are secure, double-checking the tightness of bolts, nuts, and wing nuts

10. Test Load

- Before hitting the road, load the SKB case with items to test the overall stability and make any necessary adjustments

Always refer to the user manuals for your specific products and consult with the manufacturer or a professional if you have any doubts or specific requirements for your overland roof or SKB case.