**SECTION 08 81 13**

**DECORATIVE GLASS GLAZING**

1. GENERAL
   1. Summary
      1. Section Includes: Laminated decorative glass with high relief textures and graphic interlayer.
      2. Related Sections:
         1. Section 09770 – Special Wall Surfaces
         2. Section 07 90 00 – Joint Protection
         3. Section 08 11 00 – Metal Doors and Frames
         4. Section 08 30 00 – Specialty Doors and Frames
         5. Section 08 41 00 – Entrances and Storefronts
         6. Section 08 81 00 – Glass Glazing
         7. Section 08 44 00 – Curtain Wall and Glazed Assemblies
   2. References
      1. ASTM International
         1. ASTM C 1036 Specification for Flat Glass
         2. ASTM C 1048 Specification for Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated Glass
         3. ASTM E 774 Specification for Sealed Insulating Glass Units where insulating glass is specified
         4. ANSl - American National Standards Institute
         5. ANSI Z 97.1 Safety Performance Specifications and Methods of Test Used in Buildings
   3. Submittals
      1. Provide submittals in accordance with Section 01305 – Submittal Procedures.
      2. Submit manufacturer’s shop drawings, installation drawings, installation instructions and maintenance instructions.
      3. Submit environmental impact data for all materials.
      4. Submit samples no less than 4" x 4" for all specified glass configurations.
      5. Manufacturer information:
         1. Provide overview literature describing manufacturer’s overall scope of products and manufacturing capabilities.
         2. Provide URL for manufacturer’s web site; web site must provide access to technical data, images and general product information.
   4. Quality Assurance
      1. Manufacturer Qualifications
         1. Minimum 10 years experience in the manufacture of kiln cast and laminated glass.
         2. Minimum 10 years experience in the fabrication of kiln cast and laminated glass.
         3. Provide test reports indicating products meet or exceed specified requirements.
      2. Installer Qualifications
         1. Minimum three years experience in the installation of glass.
   5. Delivery, Storage and Handling
      1. Deliver materials to installation site in manufacturer’s original packaging. Handle products in accordance with manufacturer’s instructions. Store in dry, secure location, protected against direct sunlight and excessive heat. Protect finished surfaces with strippable film.
   6. Warranty
      1. Provide manufacturer’s standard warranty.
         1. Warranty terms: one year against defects in materials and workmanship.
2. PRODUCT
   1. Manufacturer
      1. Forms+Surfaces  
         1901 William Flynn Highway  
         Glenshaw, PA 15116  
         Phone: 800-451-0410  
         Fax: 412-385-3715  
         Email: [sales@forms-surfaces.com](mailto:sales@forms-surfaces.com)  
         Website: [www.forms-surfaces.com](http://www.forms-surfaces.com)
   2. CastGlass Elements
      1. Material
         1. Design: Coda+Switch, Corduroy+Caprice, Corduroy+Shimmer, Corduroy+Switchbacks, Hikaru+Obsidian, Hikaru+Shimmer, Hikaru+Shadow, Nuv’eau+Lagoon, Nuv’eau+Shimmer, Nuv’eau+Shadow, Origin+Cascade, Prose+Grid, Verse+Pointe (choose one)
3. EXECUTION
   1. Preparation
      1. Protect glass and equipment from damage caused by work of this Section.
   2. Installation
      1. Install CastGlass in accordance with manufacturer’s instructions at locations indicated on the drawings.
   3. Cleaning and Protection
      1. Protect laminated glazing in accordance with GANA Glazing Manual.
      2. Clean laminated glazing materials in accordance with GANA Bulletin 01-0300.

END OF SECTION