

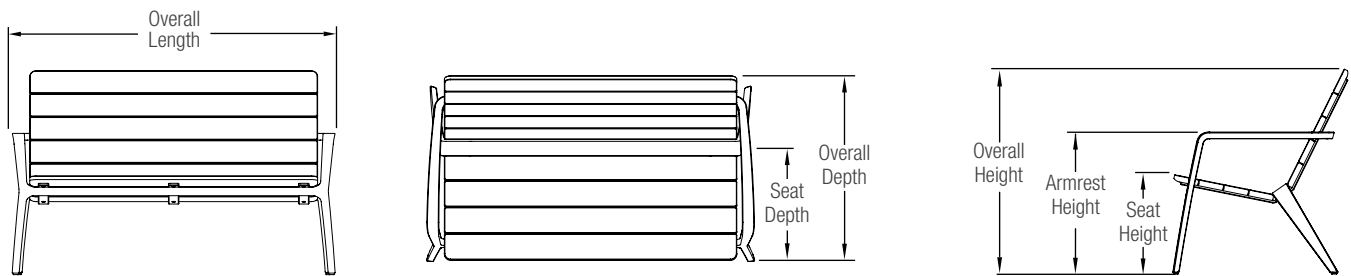
Vaya Benches offer a modern take on taking a break. Presenting a fresh interpretation of outdoor lounge furniture, benches have reclined backs and a lower stance for a leisurely level of comfort. Frames are powdercoated aluminum; slats are FSC® 100% Cumaru hardwood. For added reach, the Vaya family also includes benches and chairs that incorporate cushions with Sunbrella® fabrics, and tables in multiple sizes and styles. Each Vaya design keeps the look light but has a substantial weight and feel for solid yet versatile placement. Built for years of use, the line is a beautiful choice for outdoor living spaces, gathering areas, and other social settings.

MATERIAL & CONSTRUCTION DETAILS

INSTALLATION & MAINTENANCE

FRAME	SLATS	INSTALLATION	MAINTENANCE
<ul style="list-style-type: none"> Frame is made of aluminum with powdercoat finish. See the Forms+Surfaces Powdercoat Chart for details. Custom RAL colors are available for an upcharge. Due to the inherent nature of metal castings, gloss powdercoats are not offered for cast components. 	<ul style="list-style-type: none"> FSC® 100% Cumaru hardwood slats have a natural oiled finish that enhances the wood's rich color. (FSC License Code: FSC-C004453) 	<ul style="list-style-type: none"> Vaya Benches can be freestanding with black nylon feet or surface mounted. Stainless steel anchors and mounting bolts are sold separately. 	<ul style="list-style-type: none"> Metal surfaces can be cleaned as needed using a soft cloth or brush with warm water and a mild detergent. Avoid abrasive cleaners. Cumaru hardwood can be maintained by re-oiling as needed with Penofin® hardwood finish or similar products.
	<p>ARMRESTS</p> <ul style="list-style-type: none"> All benches have two armrests that are an integral part of the frame castings. 		

NOMINAL DIMENSIONS



MODEL	OVERALL LENGTH	OVERALL DEPTH	OVERALL HEIGHT	SEAT HEIGHT	SEAT DEPTH	ARMREST HEIGHT	WEIGHT
SBVYA-W	52.7" (1,338 mm)	29.3" (744 mm)	33.3" (838 mm)	16.0" (406 mm)	16.5" (419 mm)	23.0" (584 mm)	88.0 lbs (40 kg)

ENVIRONMENTAL CONSIDERATIONS

- Please refer to the Vaya Bench Environmental Data Sheets for detailed environmental impact information.
- Vaya Bench aluminum frames have a high recycled content.
- All Vaya Bench components are fully recyclable.
- All Vaya Bench wood is FSC® 100%.
- Standard powdercoat finishes are no-VOC; non-standard powdercoat finishes are no- or low-VOC, depending on color.
- Low maintenance.

MODEL NUMBERS AND DESCRIPTIONS

MODEL	DESCRIPTION
SBVYA-W	Vaya Bench, 4 foot, backed, FSC® 100% Cumaru hardwood slat

PRODUCT OPTIONS

The following options are available for an upcharge

Stainless steel anchors and mounting bolts	Custom RAL powdercoat color
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LEAD TIME: 6 to 8 weeks. Shorter lead times may be available upon request. Please contact us to discuss your specific timing requirements.

PRICING: Please contact us at **800.451.0410** or **sales@forms-surfaces.com**. At Forms+Surfaces, we design, manufacture and sell our products directly to you. Our sales team is available to assist you with questions about our products, requests for quotes, and orders. Territory Managers are located worldwide to assist with the front-end specification and quoting process, and our in-house Project Sales Coordinators follow your project through from the time you place an order to shipment.

TO ORDER SPECIFY: Quantity, model, powdercoat color for frame, and freestanding or surface mount. Design Guides are available on our website to lead you through the specification process in a simple checkbox format.